

ARMORHIDE AS

Product Number: AS-24723A

ARMORHIDE AS SP-1000 GRAY SPRAY PRIMER

PRODUCT DESCRIPTION

ARMORHIDE AS SP-1000 GRAY PRIMER is an air dry, high solids, fast drying, alkyd primer designed to protect structural steel in preconstruction outdoor exposure. The high solids content ensures adequate protection of sharp edges, corners and welds, while maintaining low VOC. It is also a modified alkyd, lead and chrome free shop primer. This product is designed to be applied directly to prepared steel surfaces, and meets SSPC-Paint Specification No. 15. Product meets the performance requirements of TT-P 664D-SSPC-Paint No. 25 as specified for use in SSPC Environmental Zone 1A and 1B. Product is manufactured in the United States of America.

PRODUCT CHARACTERISTICS

Weight per Gallon:	11.1 +/- 0.15
Viscosity:	38 - 41 Sec #2 Signature Zahn Cup
Grind:	5 + Hegman
Weight Solids:	72.5 +/- 1.0%
Volume Solids:	50.3 +/- 0.5%
VOC as supplied:	3.12 lbs/gal
Gloss:	1-10 (60 Deg)
Reducer and Clean up:	VM&P Naphtha
Dry Time:	Tack Free 20 min Thru Dry 10 hrs

PERFORMANCE CHARACTERISTICS

The system tested (unless otherwise indicated) is steel prepared in accordance with SSPC-SP2, sprayed with one coat of ARMORHIDE AS SP 1000 GRAY PRIMER and allowed to air dry for 7 days.

Salt Fog Resistance:	150 hours
Pencil Hardness:	ASTM B117 B